

**TECHNICAL DATA SHEET****Acetic Silicone Sealant R620****Description & Features**

It is single component; Cures at room temperature when exposed to moisture in the air; Acetoxy cure system; Non-sag, paste consistency; Good adhesion on many substrates.

**Application**

- Door & window and different craft glass adhesive and sealing.
- Vitrine, scutcheon and display cabinets.
- Glass of different decoration projects.
- Small to medium-sized aquarium

**Colors**

White, black, transparent and others as requested.

**Packing**

300ml/cartridge, 25 cartridges/carton.

**Storage & Shelf life**

The shelf life is 12 months if stored in unopened-original package in a dry place at temperatures <27°C.

**Properties**

Item	Specification
Curing	Acetic
Appearance	No grain,no agglomeration
Specific gravity (g/cm <sup>3</sup> )	1.02±0.02
Application temperature (°C)	0-200
Curing time (days)	7-14
Resistance to flow(mm)	0
Tack free time(Min)	10
Curing rate(mm/24h)	3-5
<b>Physical properties, after curing 7 days at 25°C</b>	
Elongation at break (%)	150-300
Tensile strength (kgf/cm <sup>2</sup> )	17-23
Hardness Shore A	28-33